

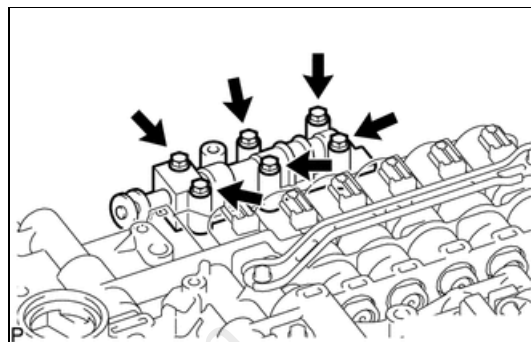
|                                                                                                                             |                     |                                      |
|-----------------------------------------------------------------------------------------------------------------------------|---------------------|--------------------------------------|
| <b>Last Modified:</b> 12-21-2017                                                                                            | 6.8:8.0.48          | <b>Doc ID:</b> RM100000000T2X0       |
| <b>Model Year Start:</b> 2016                                                                                               | <b>Model:</b> LX570 | <b>Prod Date Range:</b> [09/2015 - ] |
| <b>Title:</b> AE80F AUTOMATIC TRANSMISSION / TRANSAXLE: VALVE BODY ASSEMBLY: DISASSEMBLY; 2016 - 2018 MY LX570 [09/2015 - ] |                     |                                      |

## DISASSEMBLY

### PROCEDURE

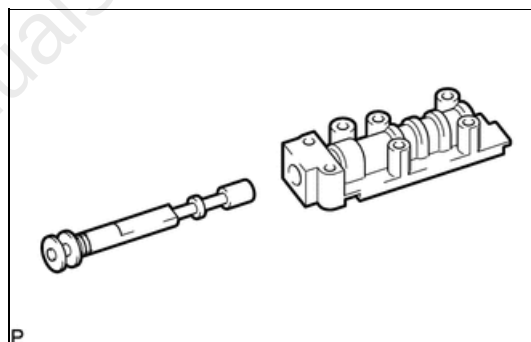
#### 1. REMOVE MANUAL VALVE BODY

- (a) Remove the 6 bolts and manual valve body.



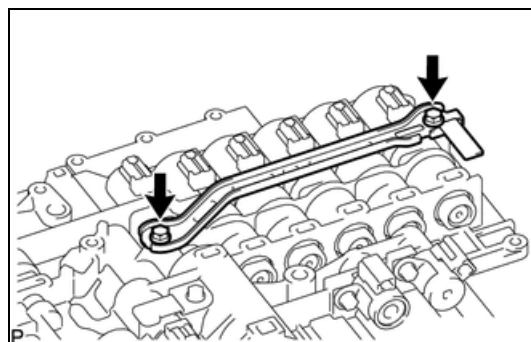
#### 2. REMOVE MANUAL VALVE

- (a) Remove the manual valve from the manual valve body.



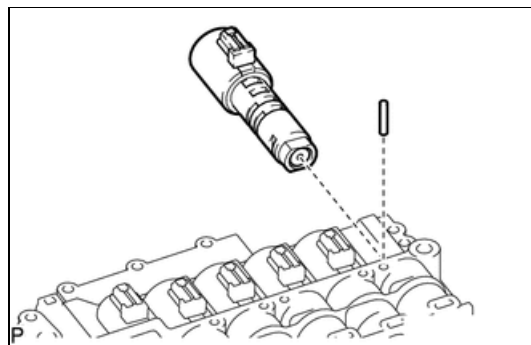
#### 3. REMOVE SOLENOID LOCK PLATE

- (a) Remove the 2 bolts and solenoid lock plate.



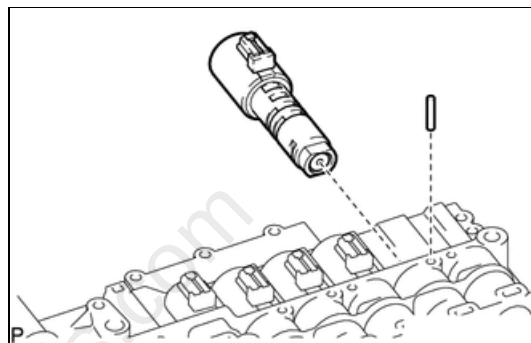
#### 4. REMOVE SHIFT SOLENOID VALVE SL3

(a) Remove the straight pin and shift solenoid valve SL3.



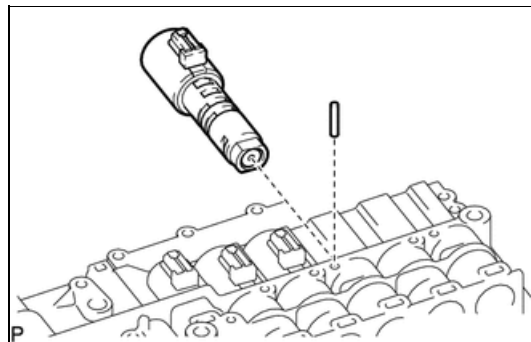
#### 5. REMOVE SHIFT SOLENOID VALVE SL5

(a) Remove the straight pin and shift solenoid valve SL5.



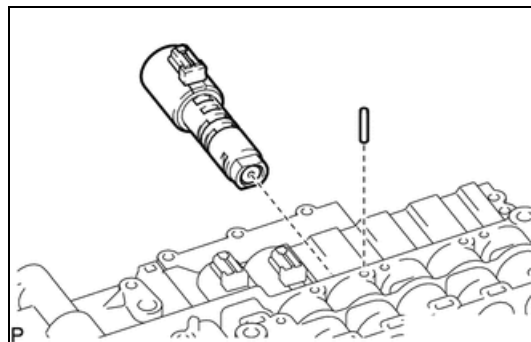
#### 6. REMOVE SHIFT SOLENOID VALVE SL2

(a) Remove the straight pin and shift solenoid valve SL2.



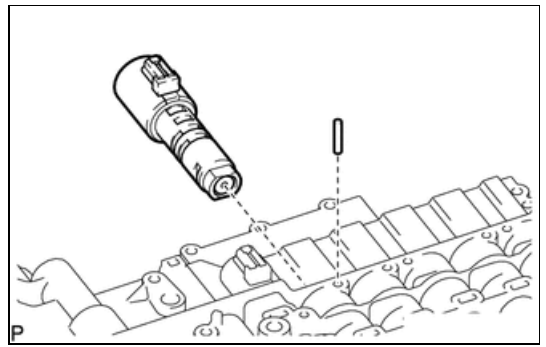
#### 7. REMOVE SHIFT SOLENOID VALVE SL4

(a) Remove the straight pin and shift solenoid valve SL4.



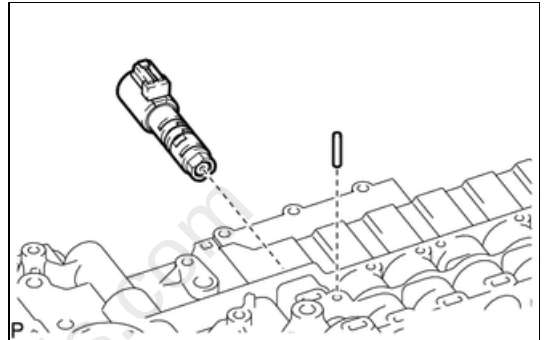
#### 8. REMOVE SHIFT SOLENOID VALVE SL1

(a) Remove the straight pin and shift solenoid valve SL1.



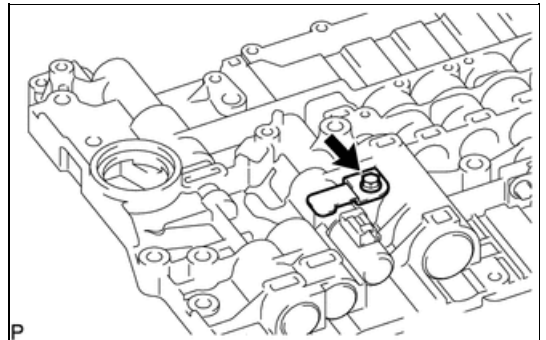
#### 9. REMOVE SHIFT SOLENOID VALVE SLT

(a) Remove the straight pin and shift solenoid valve SLT.

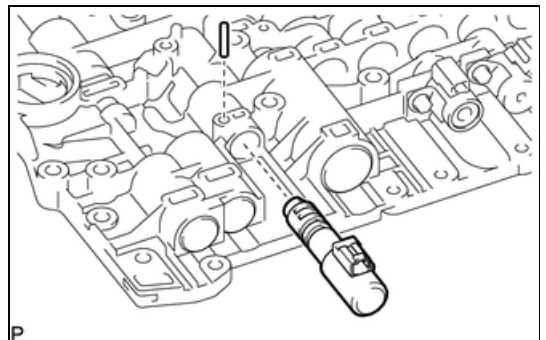


#### 10. REMOVE SHIFT SOLENOID VALVE SLU

(a) Remove the bolt and solenoid lock plate.

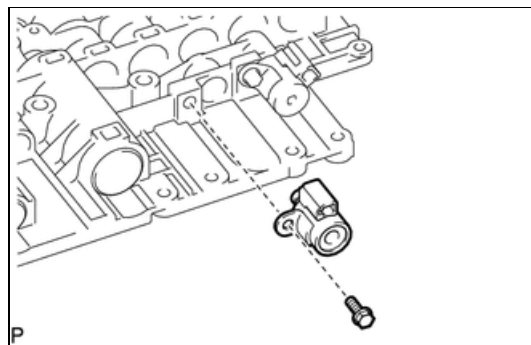


(b) Remove the straight pin and shift solenoid valve SLU.



#### 11. REMOVE SHIFT SOLENOID VALVE SC2

(a) Remove the bolt and shift solenoid valve SC2.



## 12. REMOVE SHIFT SOLENOID VALVE SC1

(a) Remove the bolt and shift solenoid valve SC1.

